

OCT 26 2016

Work Order ID 152485

Tuesday, October 25, 2016 7:36:04 AM

152485

Page 2

Item ID: DSI 9380-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Cushion
Start Date: 10/25/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/26/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPDsi9380-011								
Packaging	Location: _____								
	PPP Rev: _____ <i>sold</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140	Memo	0.02							
QC									
Quality Control									

DAS 27 9-89
OCT 2 6 2016

DAS 21 9-89
OCT 2 6 2016

DAS 21 9-89
OCT 2 6 2016

Picklist Print

Tuesday, October 25, 2016 7:36:03 AM

Page 1

Work Order ID: 152485

152485

Parent Item: DSI 9380-011

DSI 9380-011

Parent Item Name: Rubber Cushion

Start Date: 10/25/2016

Required Date: 10/26/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 07.07.26 new issue EC verified by:JLM
IPP Rev:B 08-01-15 ECN1077 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-15A

Purchased

No

120

Each

1,033.000

8

8

AN4-15A

Bolt

Location

Loc Qty

Loc Code

GA

26

120449

26

over003

1000

m135859

1000

ST343

7

m135774

7

D2732

Manufactured

No

120

f

515.2313

2

2.105263

D2732

Rubber Cushion (\$per foot)

Location

Loc Qty

Loc Code

ST412

515.2312605

117118

5E-10

143793

15.2312605

150042

500

1- cut qty of 8 at 3.00" as per dwg (D2732-030)

DAS 6 28 9-89

OCT 25 2016

DAS 27 9-89

DAS 6 28 9-89

OCT 25 2016

DAS 27 9-89

Picklist Print

Tuesday, October 25, 2016 7:36:03 AM

Page 2

Work Order ID: 152485

152485

Parent Item: DSI 9380-011

DSI 9380-011

Parent Item Name: Rubber Cushion

Start Date: 10/25/2016

Required Date: 10/26/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

120

Each

2,208.000

8

8

MS21042L4

Nut

OCT 25 2016

DAS 28
6 9-89

Location

Loc Qty

Loc Code

FP001

34

m133363

34

GA

260

m135058

260

OVER007

1500

m135774

500

m135864

1000

ST303

414

m135704

414

8

NAS1149D0463J

Purchased

No

120

Each

2,230.000

16

16

NAS1149D0463J

Washer

OCT 25 2016

DAS 28
6 9-89

Location

Loc Qty

Loc Code

cnc

200

M135671

200

GA

135

M134508

32

M135056

103

ST260a

1000

M135767

1000

ST263

895

M135530

95

M135671

800

16

Tuesday, October 25, 2016 7:36:03 AM

Shop Packet Print

Page 2

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-607 REV. F

REF CANADIAN STC: SH94-14

FAA STC: SR00213NY

FOR THE FOLLOWING D350-607-XXX HELI-UTILITY-BASKET INSTALLATIONS, INSTALL THE D2732-030 RUBBER CUSHIONS UNDER THE D2230-1/-3 CLAMPS AS SHOWN IN FIGURE 1. THE D2856-400-720 ABRASION STRIPS HAVE BEEN REMOVED FROM THE D350-607-XXX HELI-UTILITY-BASKET KITS.

TABLE 1: D350-607-XXX KITS WITH D2732-030 RUBBER CUSHION

INSTALLATION	CHG NUMBER
D350-607-041	007 OR LATER
D350-607-043	004 OR LATER
D350-607-045	002 OR LATER
D350-607-047	002 OR LATER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 152485
Jem 16/10/25

AMEND PARTS LIST AS FOLLOWS:

REMOVE:

Qty -041	Qty -043	Qty -045	Qty -047	PART NUMBER	DESCRIPTION
X				D350-607-041	HELI-UTILITY-BASKET
	X			D350-607-043	HELI-UTILITY-BASKET
		X		D350-607-045	HELI-UTILITY-BASKET
			X	D350-607-047	HELI-UTILITY-BASKET
4	4	4	4	D2856-400-720	ABRASION STRIP
8	8*	8	8*	AN4-13A	BOLT

*NOTE: FOR D350-607-043/-047 INSTALLATIONS, QTY (2) AN4-13A BOLTS USED FOR INSTALLATION OF THE SPLIT LID ARE STILL INCLUDED

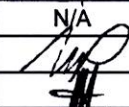
ADD:

Qty -041	Qty -043	Qty -045	Qty -047	PART NUMBER	DESCRIPTION
X				D350-607-041	HELI-UTILITY-BASKET
	X			D350-607-043	HELI-UTILITY-BASKET
		X		D350-607-045	HELI-UTILITY-BASKET
			X	D350-607-047	HELI-UTILITY-BASKET
8	8	8	8	D2732-030	RUBBER CUSHION
8	8	8	8	AN4-15A	BOLT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 07.11.14
CERT. NO.: SH94-14
ISSUE NO.: 4

B	D2732-030 IS NOW STANDARD ON -041/-043/-045/-047; DSI 9380-011 UPGRADE OPTION FOR PREVIOUS CUSTOMERS	PH	07.11.14
A	NEW ISSUE	MB	07.06.06
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9380	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		RUBBER CUSHION KIT	NTS
DATE	07.11.14	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

FOR CUSTOMERS WHO WOULD LIKE TO UPGRADE THEIR D350-607-041/-043/-045/-047 HELI-UTILITY-BASKET TO HAVE THE D2732-030 RUBBER CUSHION, THE FOLLOWING KIT CAN BE OBTAINED FROM DART:

DSI 9380-011 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9380-011	RUBBER CUSHION KIT
8	D2732-030	RUBBER CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

NOTE: REMOVE THE D2856-400-720 ABRASION STRIP PER SECTION 25.5 OF ICA-D350-607 PRIOR TO INSTALLING THE D2230-1/-3 CLAMPS WITH THE D2732-030 RUBBER CUSHIONS.

*ACCEPTABLE TO USE LONGER/SHORTER AN4 BOLTS AS REQUIRED AND/OR INSTALL EXTRA AN960JD416 WASHERS UNDER NUT TO ENSURE 1.5 TO 4 THREADS IN SAFETY.

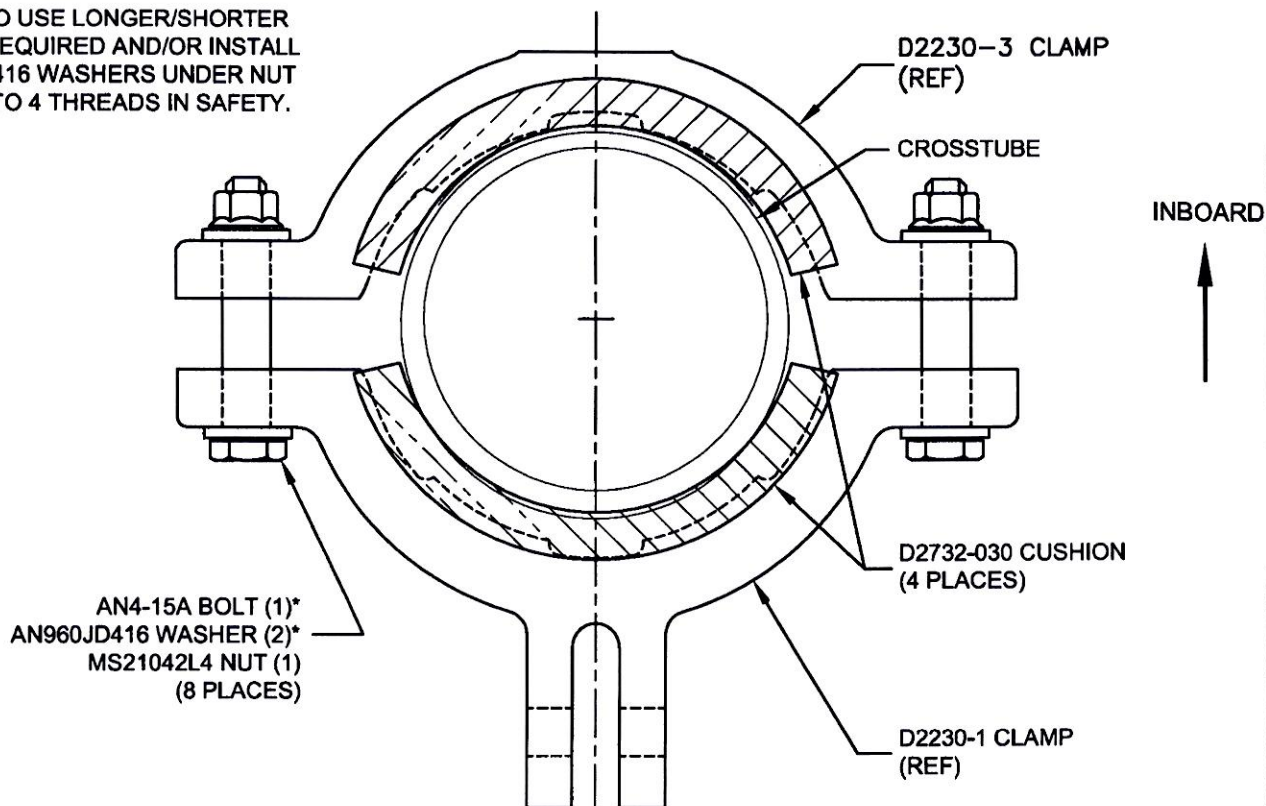


FIGURE 1 - D2732-030 RUBBER CUSHION INSTALLATION
(4 PLACES PER INSTALLATION)

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DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

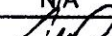
APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 07.11.14

CERT. NO.: SH94-14

ISSUE NO.: 4

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MFG. APPR.	N/A	DSI 9380	SHEET 2 OF 2
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DE APPR.		RUBBER CUSHION KIT	NTS
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152485

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

Customer:

1

*** 1 ***

Run Start *NR1*

Stop ***NR2***

NR2

[illegible]

REFERENCE ONLY

FOR CUSTOMERS WHO WOULD LIKE TO UPGRADE THEIR D350-607-041/-043/-045/-047 HELI-UTILITY-BASKET TO HAVE THE D2732-030 RUBBER CUSHION, THE FOLLOWING KIT CAN BE OBTAINED FROM DART:

DSI 9380-011 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9380-011	RUBBER CUSHION KIT
8	D2732-030	RUBBER CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

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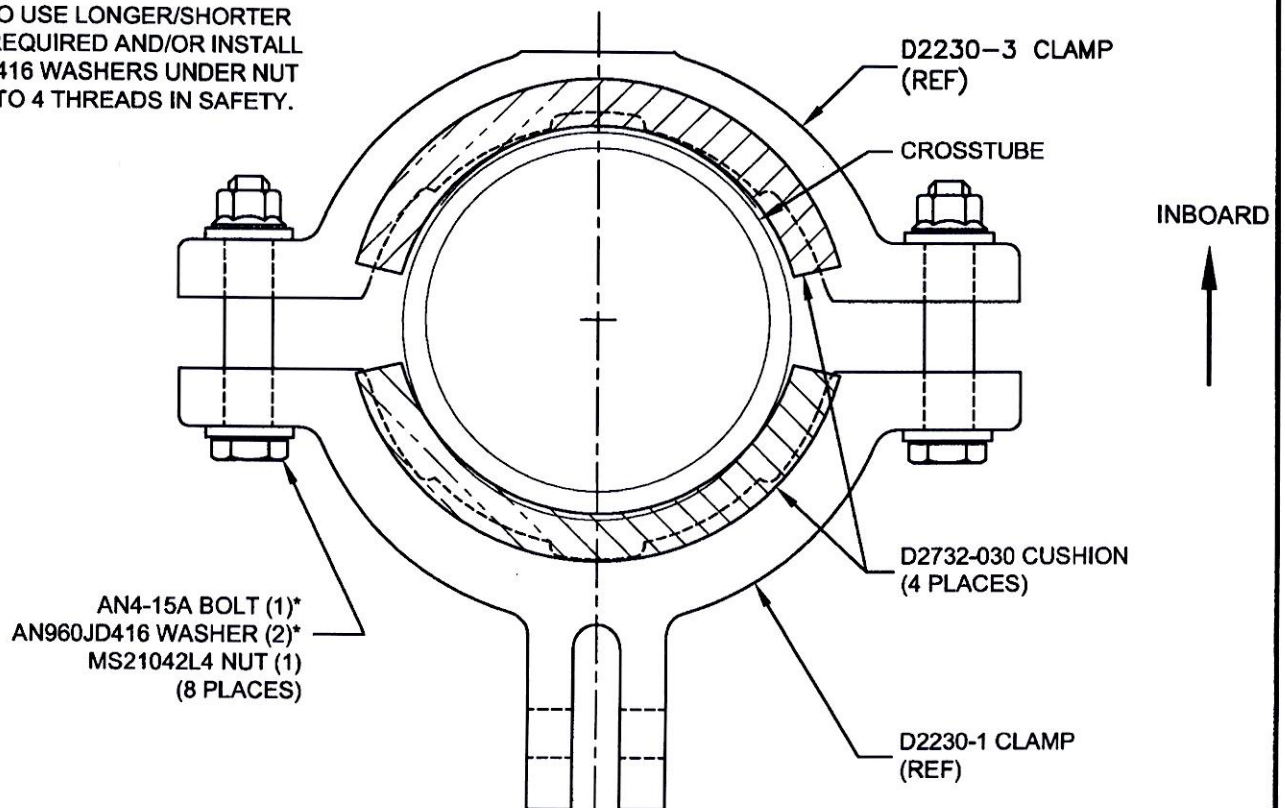


FIGURE 1 - D2732-030 RUBBER CUSHION INSTALLATION
(4 PLACES PER INSTALLATION)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 07.11.14
CERT. NO.: SH94-14
ISSUE NO.: 4

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9380	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		RUBBER CUSHION KIT	NTS
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